

@SUN

3D printing materials

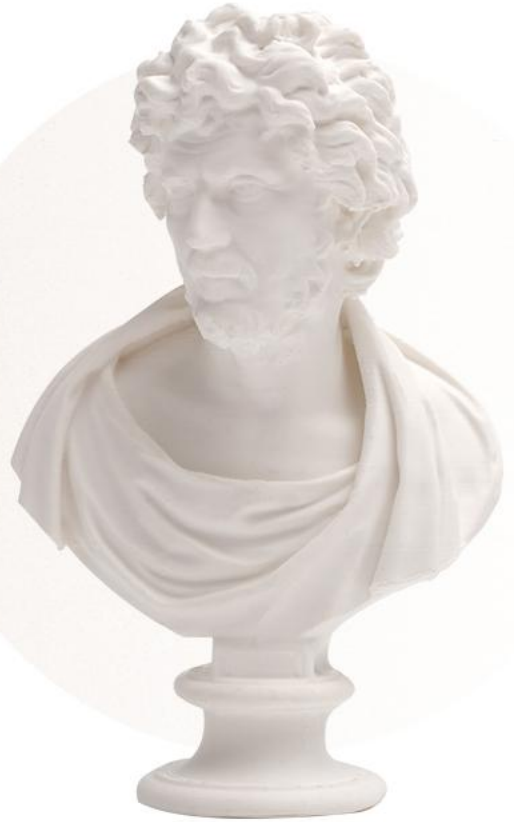
ePLA-Matte

Matte surface Low density Easily peel off



MATTE SURFACE

Delicate without layer lines; Good printing effect



LOW DENSITY

21% more single-roll
consumables print models

21%↑



other matte PLA

one roll can print 56

The same model, using eSUN matte PLA

one roll can print 71



EASILY PEEL OFF

Smooth contact surface; Support easy to peel off



BETTER APPEARANCE

THE WIRE DIAMETER IS MORE STABLE

More neat row of line; No more winding knot trouble



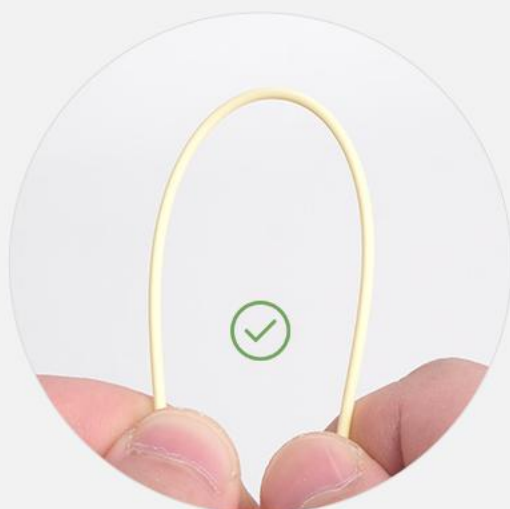
VS



PLA TOUGHENED AND HARD TO BREAK TOUGHNESS IS HIGHER THAN ORDINARY PLA



PLA



ePLA-Matte

GOOD PRINTING EXPERIENCE

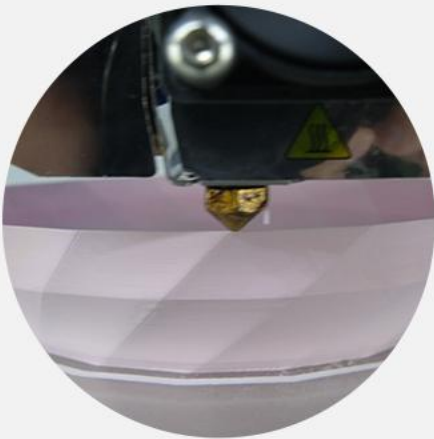
Keep all the advantages of regular PLA



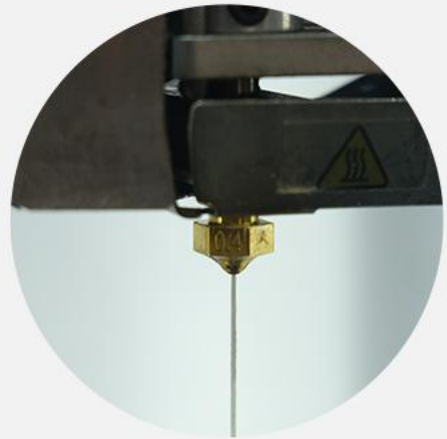
Low shrinkage



No cracking



No warping



No plugging

HIGH-SPEED PRINTING

Compared with other materials such as ABS\PC\PA, the printing speed is faster



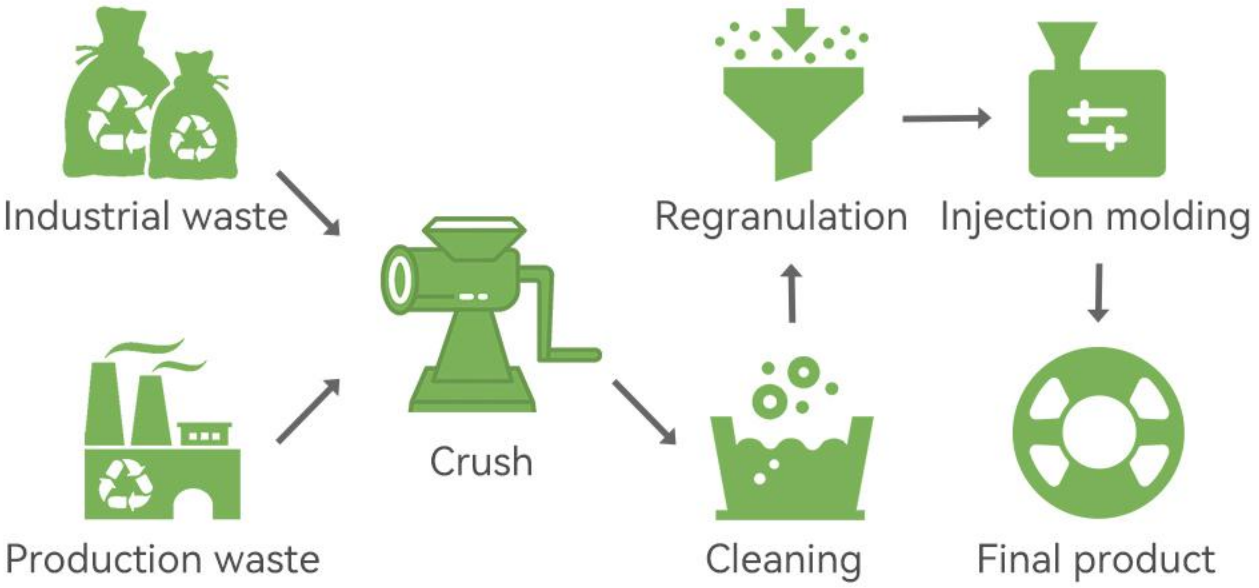
ENVIRONMENTALLY FRIENDLY MATERIALS

The raw material is refined from corn grains, Safe to use



REUSE OF WASTE MATERIALS

to create recyclable espoos and outer boxes



APPLICATION FIELD

of daily accessories, decorations, toys
sculptures, shells, COSPLAY, etc.





APPEARANCE COMPARISON



• PLA



• ePLA-Gloss



• ePLA-Matte

Compatibility

General mainstream models, compatible with 99.99% of FDM printers on the market



Colors Display



performance parameters

project	Test standard	Parameter
Melt Flow Index	GB/T 3682-2000	2.1(190°C/2.16kg)
Density	GB/T 1033-86	1.174g/cm ³
IZOD Impact Strength	GB/T 1843-96	33.15kJ/m ²
Tensile Strength	GB/T 1040-92	34.56MPa
Elongation at Break	GB/T 1040-92	56.1%
Flexural Strength	GB/T 9341-2000	41.21MPa
Flexural Modulus	GB/T 9341-2000	1119.41MPa
Heat Distortion Temp	GB/T 1634-2001	55.1°C

Set up	Recommended print parameters
Print the temperature	190~230°C
Slab temperature	45-60°C
Fan speed	100%
The printing speed	40-100mm/s

About us

eSUN was originally founded in Shenzhen in 2002, which is dedicated in R&D and industrialization of bio-degradable polymers, such as PLA and PCL. Adhering to Open Innovation with several top universities and institutions, eSUN own three R&D centers, which are syntheses, modification and application of polymers.

Since 2007, eSUN started to research 3D printing material , so far, eSUN successfully developed PLA, ABS, PVA(water soluble support filament), HIPS, PA, PCL, and PC filament etc. Since 2015,eSUN developed photopolymers for SLS/DLP/L-CD 3D printing applications.

‘Best Quality, Reasonable Price’ is eSUN ‘s long-term insistent policy. Because of these, eSUN 3D printing materials are very popular in the globe market with eSUN brand or OEM brands.eSUN successfully established a stable win-win relationships with many famous 3D printer manufacturers, distributors and resellers all over the world.

